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works rectifying 50/60HZ working
frequency to direct current, inverting to
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IGBT(the frequency can reach 20KHZ),
then reduce voltage and rectification,
output the dc high-power supply by
PWM, the weight and volume of main
transformer are remarkable decreased,
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... Contact the service center of your
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electrode and then welding can be
carried out by short circuit arc starting.

For welding parameters, please refer to
6 .3.

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welder, 2) a DC manual (stick) welder, or 3) an AC welder with reduced open-circuit voltage. In most situations, use of a DC, constant voltage wire welder is y Disconnect input power or stop engine

before installing or servicing this equipment. Lockout/tagout input power according to OSHA 29 CFR 1910.147 (see Safety Standards).

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Modern welding inverters allow high
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